

Gland Bush Replacement (TB2 - TB10 models)



8. Replace the Gland Packing Bush and assemble making sure the pen mark on the Drive Nut lines up with the mark on the Spindle.

9. Press the Drive Nut back onto the tapered Spindle by pressing in a vice or insert the ¹/₄" UNF bolt, a nut and washer and screw the nut down. (The 'Off' position is mid-way in the free-play before either valve opens).

10. Fit the Cap Assembly back into the valve (no need to overtighten) and seat the Gland by tightening the Gland Nut firmly (approx 33Nm or 25lb-ft), then adjust back until firm enough to prevent the valve springs allowing the control to creep closed and no leaks appear when in operation.

11. Turn water back on, screwing out both Stopcocks fully and check for leaks.

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